

INSTRUCCIONES DE MONTAJE PARA BMW C400

REF: IT673PRO



PASO 1



Localiza la tapa del sistema de transmisión automático

PASO 2



Retira la tapa del sistema de transmisión automático

PASO 3



Retira la semi-polea del variador para liberar la correa

PASO 4



Retira el variador original y los residuos de grasa, aceite o polvo

PASO 5

VER EL DESPIECE DEL VARIADOR ORIGINAL

Instala el variador J.Costa, respetando el orden de las [arandelas del variador de origen](#) y [añade la arandela J.Costa](#)

PASO 6



Destensa la correa y colócala en su posición

PASO 7



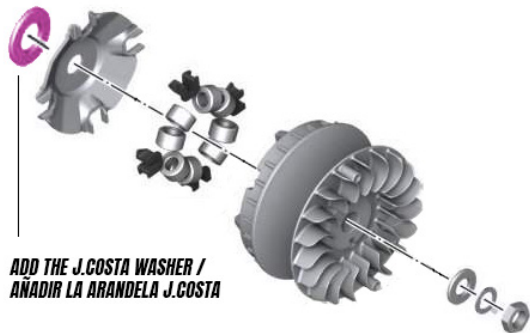
Instala la semi-polea y bloquea el variador

PASO 8



Aprieta el variador con llave dinamométrica con el par de apriete del fabricante

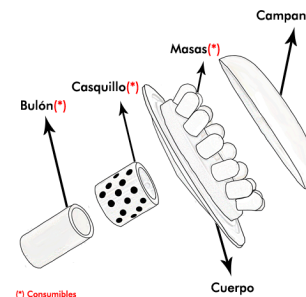
DESPIECE DEL VARIADOR ORIGINAL



ADD THE J.COSTA WASHER /
AÑADIR LA ARANDELA J.COSTA

RECAMBIOS

CAMPANA: JC625C
MASAS: JC16031025014MB
CASQUILLO: JC383038GI
BULÓN: JC673S
ARANDELA: JC803WS



(*) Consumibles

REFERENCIA MOTOR

A81A03B

PAR DE APRIETE

12 Kg / 120 Nm

⚠ ATENCIÓN ⚠

- El variador debe ser apretado únicamente mediante llave dinamométrica
- No añadir grasas, aceites o lubricantes para el montaje del variador J.Costa

ASSEMBLY INSTRUCTIONS FOR BMW C400

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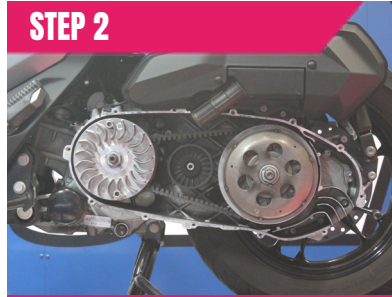


STEP 1



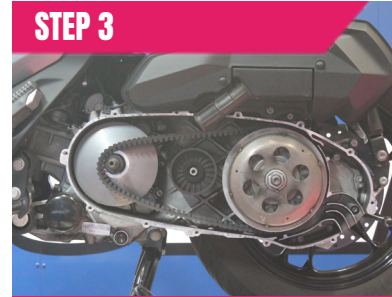
Identify the cover of the automatic transmission system

STEP 2



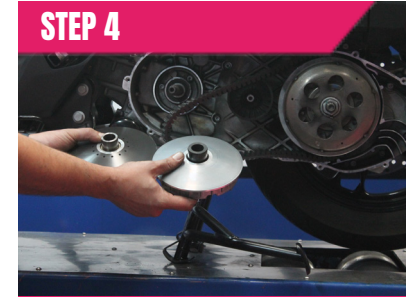
Remove the cover of the automatic transmission system

STEP 3



Remove the drive half-pulley from the variator to release the belt

STEP 4



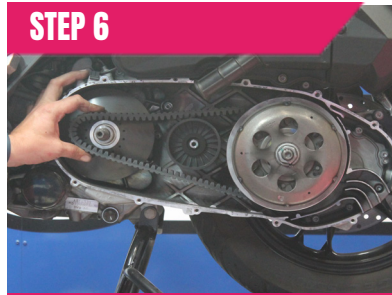
Remove the original drive and any grease, oil or dust residues.

STEP 5

SEE THE ORIGINAL VARIATOR CUTTING

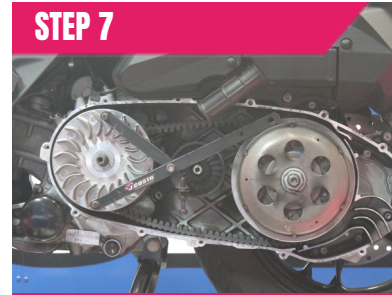
Install the J.Costa variator, respecting the order of the washers of the original variator and add the J.Costa washer

STEP 6



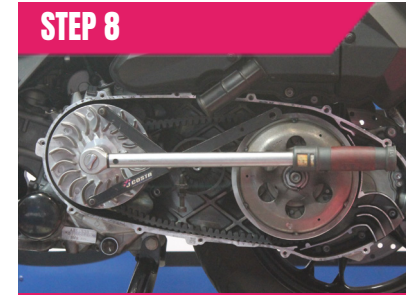
Untighten the belt and place it in its correct position.

STEP 7



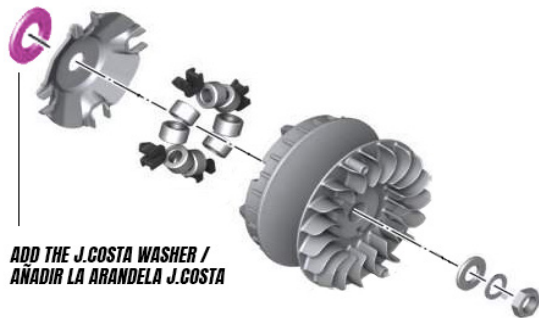
Install the semi-pulley and lock the the variator

STEP 8



Tighten the variator with torque wrench with the manufacturer's torque

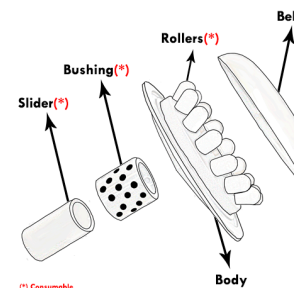
ORIGINAL VARIATOR CUTTING



ADD THE J.COSTA WASHER /
AÑADIR LA ARANDELA J.COSTA

SPARE PARTS

BELL: JC625C
ROLLERS: JC16031025014MB
BUSHING: JC3830386I
SLIDER: JC673S
WASHER: JC803WS



ENGINE REFERENCE

A81A03B

TIGHTENING TORQUE

12 Kg / 120 Nm

! ATTENTION !

- The variator must only be tightened with a torque wrench.
- Do not add grease, oil or lubricants for the assembly of the J.Costa variator.