

INSTRUCCIONES DE MONTAJE PARA PIAGGIO MP3 530

REF: IT62501PRO



PASO 1



Localiza la tapa del sistema de transmisión automático

PASO 2



Retira la tapa del sistema de transmisión automático

PASO 3



Retira todos los tornillos de sujeción de la tapa, la tapa de plástico y desconecta la clema

PASO 4



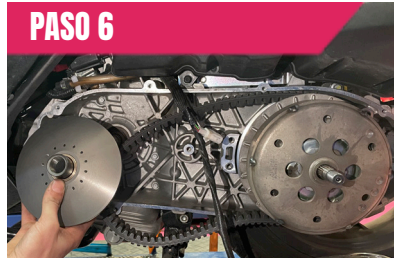
Retira la tuerca del embrague, sus arandelas y la tapa de transmisión

PASO 5



Desinstalar la semi-polea y retirar el variador de serie, así como todos los residuos de grasa, aceite o polvo

PASO 6



Instala el variador J.Costa con todas las arandelas originales, destensa la correa y colócala en su posición

PASO 7



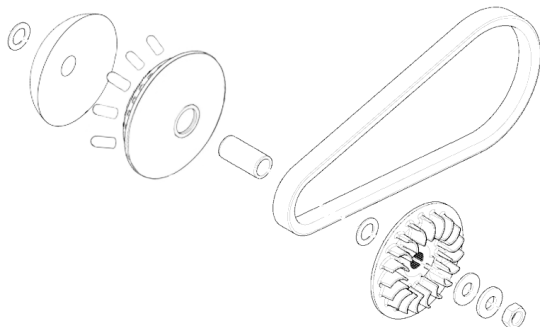
Instala la semi-polea, bloquea el variador y aprieta el variador con dinamométrica

PASO 8



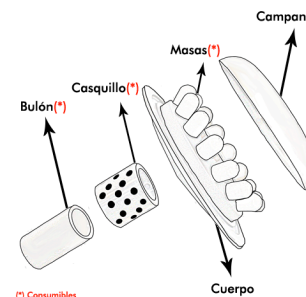
Instala la tapa de transmisión, aprieta la tuerca del embrague al par original (7,5KG/75NM) y coloca todos los tornillos.

DESPIECE DEL VARIADOR J.COSTA



RECAMBIOS

CAMPANA: JG625C
MASAS: JC16031023014MB
CASQUILLO: JC383038GI
BULÓN: JG634S



REFERENCIA MOTOR

TD31M

PAR DE APRIETE

16 Kg / 160 Nm

⚠ ATENCIÓN ⚠

- El variador debe ser apretado únicamente mediante llave dinamométrica
- No añadir grasas, aceites o lubricantes para el montaje del variador J.Costa

ASSEMBLY INSTRUCTIONS FOR PIAGGIO MP3 530

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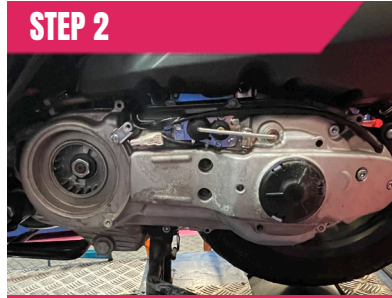


STEP 1



Identify the cover of the automatic transmission system

STEP 2



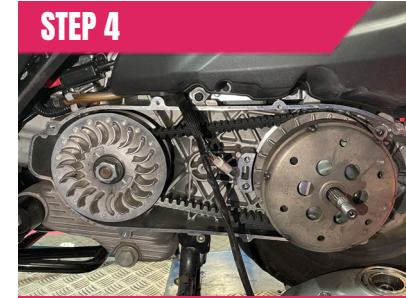
Remove the cover of the automatic transmission system

STEP 3



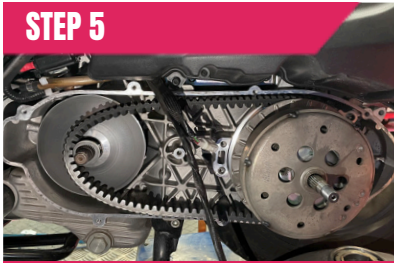
Remove all cover retaining screws, the plastic cover and disconnect the terminal block.

STEP 4



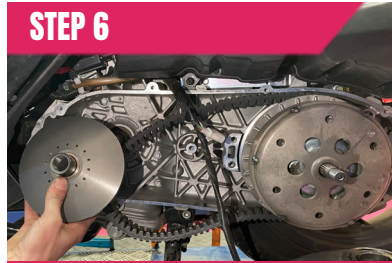
Remove the clutch nut, clutch washers and transmission cover.

STEP 5



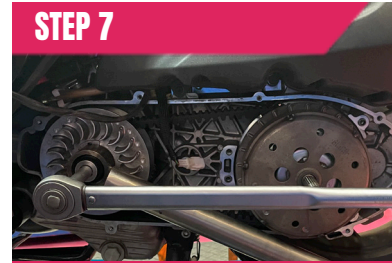
Uninstall the semi-pulley and remove the standard variator and all grease, oil or dust residues.

STEP 6



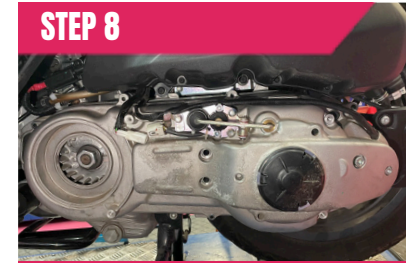
Install the J.Costa variator with all the original washers, unstrap the belt and place it in its position.

STEP 7



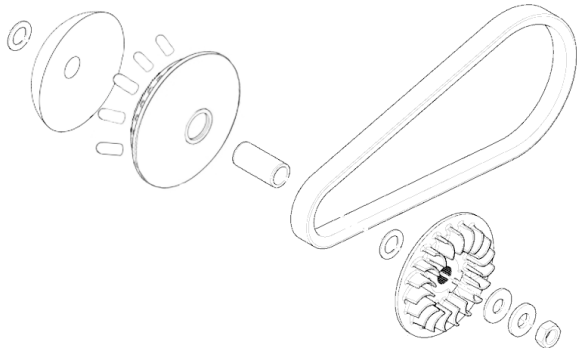
Install the semi-pulley, lock the variator and tighten the variator with a torque wrench.

STEP 8



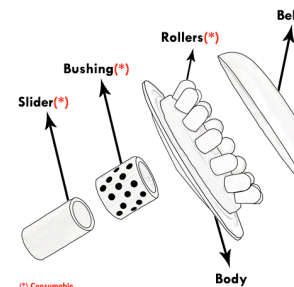
Reinstall the transmission cover, tighten the clutch nut to the original torque (7.5KG/75NM) and replace all bolts.

J.COSTA VARIATOR CUTTING



SPARE PARTS

BELL: JC625C
ROLLERS: JC16031023014MB
BUSHING: JC3830386I
SLIDER: JC634S



ENGINE REFERENCE

TD31M

TIGHTENING TORQUE

16 Kg / 160 Nm

! ATTENTION !

- The variator must only be tightened with a torque wrench.
- Do not add grease, oil or lubricants for the assembly of the J.Costa variator.